



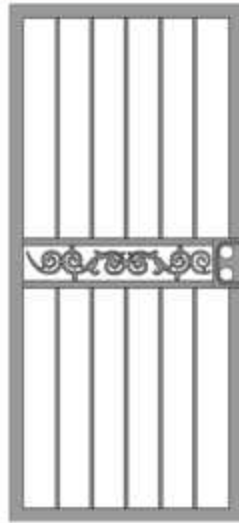
DOORS & WINDOWS



STEEL SECURITY STORM DOORS

Welcome Home

THE CLASSIC SERIES



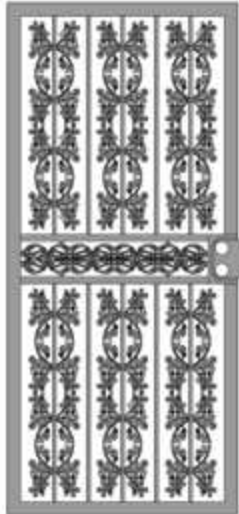
A0 PLAIN BAR



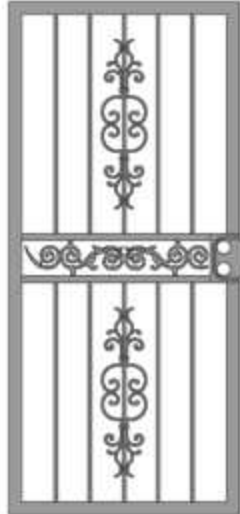
A1 SENTINEL



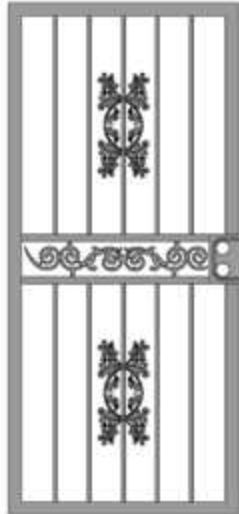
A2 SENTRY



A3 SOUTHERN OAK



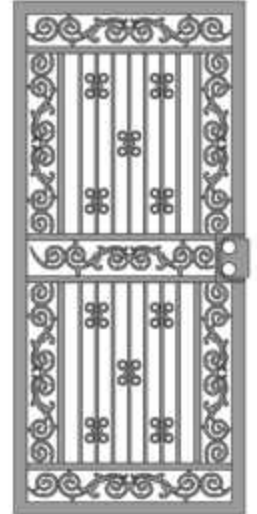
A21 CAMILLE



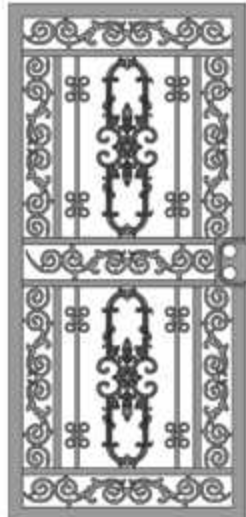
A31 ACORN



B4 BIRD OF PARADISE



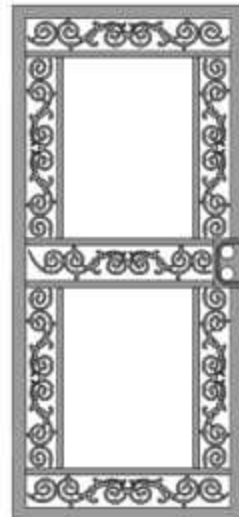
B5 GUARDIAN



B6 SPANISH LACE



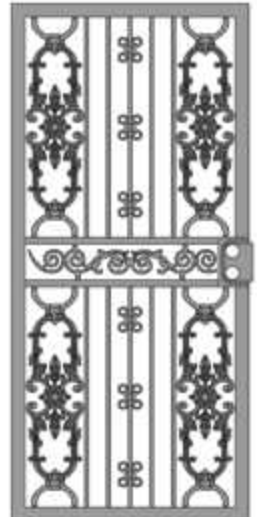
B42 QUADRAFLIGHT



B82 SERENITY

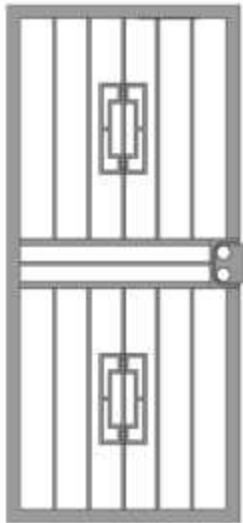


C4 GRAND BIRD



C6 GRAND PADRE

THE CLASSIC SERIES (cont.)



M08 AVANTE



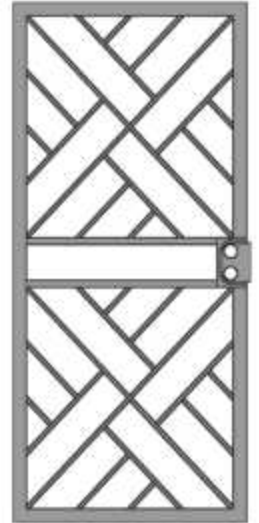
P7 OAKEN FRAME



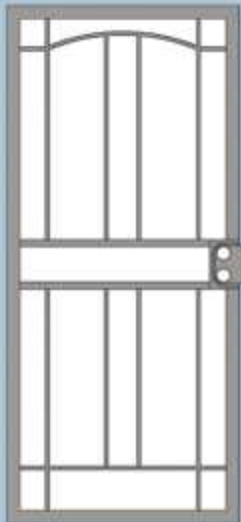
P8 NATCHEZ



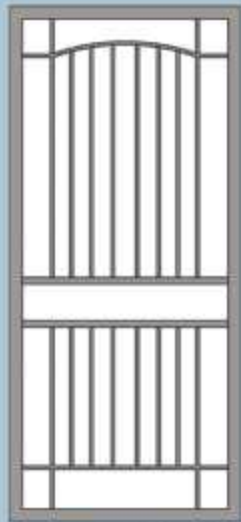
P9 FRENCH QUARTER



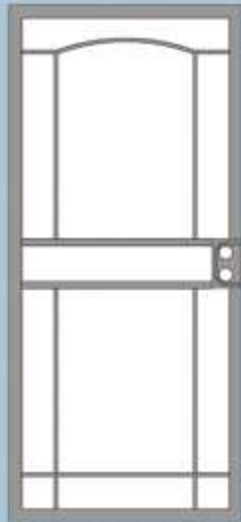
K2 CHIPPENDALE



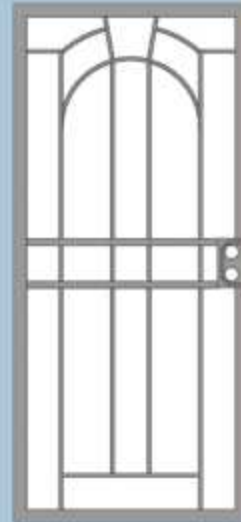
J1 HARVARD



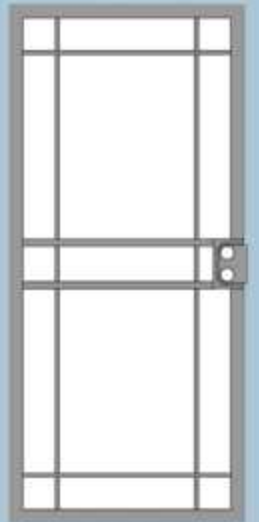
J2 COTTAGE PLANK*



J3 BROOKHAVEN



J4 KEYSTONE



J5 BRIDGEPORT



J6 DRAKE



J7 HUMMINGBIRD

*Cottage plank available with slimline lock only.

Synchronicity in Design

Several of our new designs create the perfect complement to doors found in our exquisite entry door line.

Shown at right is the Brookhaven Security Door matched with our four-panel entry and our Cottage Plank Security Door matched with the Rustic Entry Door from the Village Wood Collection.



J2 COTTAGE PLANK



J3 BROOKHAVEN

9 Steps to the Industry's Finest Steel Security Storm Door

1



We begin with furniture grade 16 gauge hot rolled steel and cut to precision lengths for assembly.

2



The steel is then skillfully punched, drilled, rolled and twisted to create intricate and unique designs.

3



All mitred corners and each steel joint is welded at over 1000 degrees to form a solid piece of steel for structural integrity.

4



After welding, grinders hand smooth each weld with three different types of abrasives until the joints are silvery smooth.

5



Each door then enters a five stage wash system where they are degreased, rinsed, phosphated and sealed prior to powder coating.

6



Every door is then grounded to create a magnetic charge to attract and hold the polyester powder coating until it reaches the oven.

7



In the oven all doors are heated to 425 degrees for a period of twenty minutes to fuse the powder with the metal surface.

8



In final assembly the doors are outfitted with custom hardware, glass, screens and frames, then closely inspected for quality assurance.

9



When doors have passed final inspection they are cartoned, wrapped and loaded onto the Home Guard fleet for delivery to our customers.

CLASSIC SERIES LOCK OPTIONS



Universal Lock

This option includes double cylinder deadbolt and keyed knob set. Available in polished brass standard or optional antique brass.



Super Security UniLock

Complete with 1" throw deadbolt and day latch feature to lock from outside while still being able to open from inside. Available in polished brass, antique brass or brushed chrome.



Super Security UniLock/Lever Set

Same features as Super Security Uni-Lock with elegant solid brass levers. Available in polished brass, antique brass or brushed chrome.



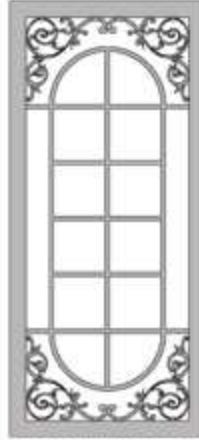
Brass Slimline Lever Set

Featuring a double cylinder deadbolt. Inside thumb turn optional. Available in polished brass, antique brass or brushed chrome.

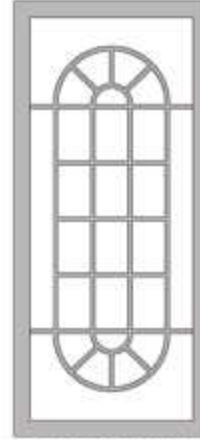


THE STUDIO COLLECTION

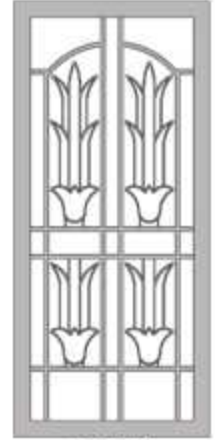
We offer the Studio Collection for the discriminating homeowner who appreciates having the absolute best. Featuring timeless designs copyrighted by Home Guard, these doors include full view tempered glass and screen panel as well as a solid brass European slimline lock. Aluminum glass framing insures long life while the 3" heavy steel master frame provides the maximum security for your home.



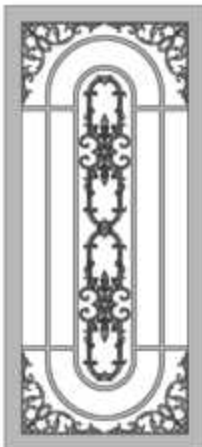
G1 WILMINGTON



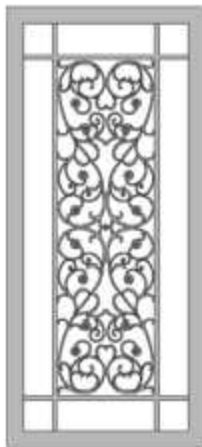
G2 STRATFORD



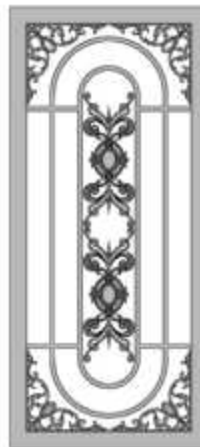
G3 TULIP



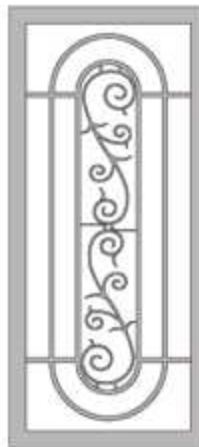
G4 MADISON



G5 MANHATTAN



G6 CENTURION



G7 MADRID



G8 DECO



G10 PARK AVENUE

Studio Collection Lock Options

No Studio Collection door would be complete without the European Slimline Lock with double cylinder deadbolt lock. (Finish options are pictured below.) Due to the style of these doors, matching sidelites are not available.



SOLID BRIGHT BRASS
[STANDARD]



ANTIQUE BRASS



BRUSHED CHROME



ULTRAVIEW

STEEL SECURITY STORM DOOR

The World's Strongest Storm Door

To demonstrate the strength of our doors we lifted this 1500 lb. tractor into the air without any distortion to the door frame (notice that we left the glass installed).



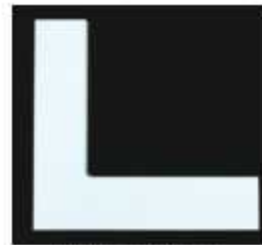
SD100 FULL VIEW



SD200 TWIN LITE

Premium storm doors will have as much as 4 1/2" of frame which takes away from your ventilation and view. The ULTRAVIEW has a maximum view two inch frame, yet is stronger than doors with frames more than twice the size.

Less frame = more light / more air.



ULTRAVIEW



Competitor

ULTRA • SECURE

STEEL SECURITY STORM DOOR

- Deadbolted, but no inside key for fire safety
- Laminated glass is permanently affixed with VHB
- No screen option
- Very secure, yet full view glass.



How strong and secure is our Ultra-Secure door? We stacked eighteen cement blocks, one at-a-time: The laminated glass and tape never failed.



Special design glass frame utilizing 3M VHB Ultra-Strength Adhesive Tape

Hardware Finish Options



Bright Brass (Standard)



Tuscan Bronze (Optional)



Satin Nickel (Optional)



The Estate Series

Exquisite Steel Security Doors



Estate Series Features

- 4" Master Frame w/3/4" Flat Iron Accent Strips (A)
- Seven Coat Artisan applied wood grain finish
- Four Post and Pedestal "Bullet" welded stainless hinges with brass bushings (B)
- Fully welded one piece steel Z-bar frame with plush fin and feather weatherstripping (C)
- Unique mill work molded glass frame (D)
- Laminated glass option available (permanently affixed)



All Estate Series doors are hand forged, hand built and hand stained; Differences or what may appear to be small imperfections in the finishing, welding or forging are part of the artisan romance of this product and are not considered to be defective.

Home Guard's exclusive Estate Series Security Doors are, without exception, the finest security storm doors on the market today. From the hand-sculpted and forged ironwork to the hand-rubbed stain finish, these doors are for the most discerning homeowner, who is also concerned with attaining the pinnacle of home security.



Due to the unique nature of the finishing process, and to maintain warranty, it is necessary that this door is protected by an overhang of 6 feet or more. Because these security storm doors are hand built from 16 gauge tubing and solid forgings they will weigh in excess of 150 lbs. and will require a structurally sound installation surface and two installation technicians for proper installation. Lead times are 6-8 weeks from order confirmation to ship time for Estate Series doors.

American Home

Steel Security Storm Doors

Specially Designed to Compliment HGI Entry Doors



Center Arch (AHERCA)
(Shown with HGI CA Entry Door)



Top Quarter Arch (AHQA)
(Shown with HGI QA Entry Door)



Cottage (AHCOT)
(Shown with HGI Village Woods Cottage Smooth Entry Door)



Nine Panel (AHNP)
(Shown with HGI N Entry Door)



Two Panel Plank (AHFP)
(Shown with HGI Signature Series Two Panel Arch Top Entry Door)



Six Panel (AHSP)
(Shown with HGI S1 Entry Door)

American Home: Complimentary Styles & Coordinating Colors

Home Guard's American Home Steel Security Storm Doors are designed to compliment rather than hide our beautiful entry doors. Each of these seven styles has been created specifically to accent a corresponding entry door. With 16 beautiful, automotive quality, powder coat colors to choose from, the American Home door enhances the entry door color as well.

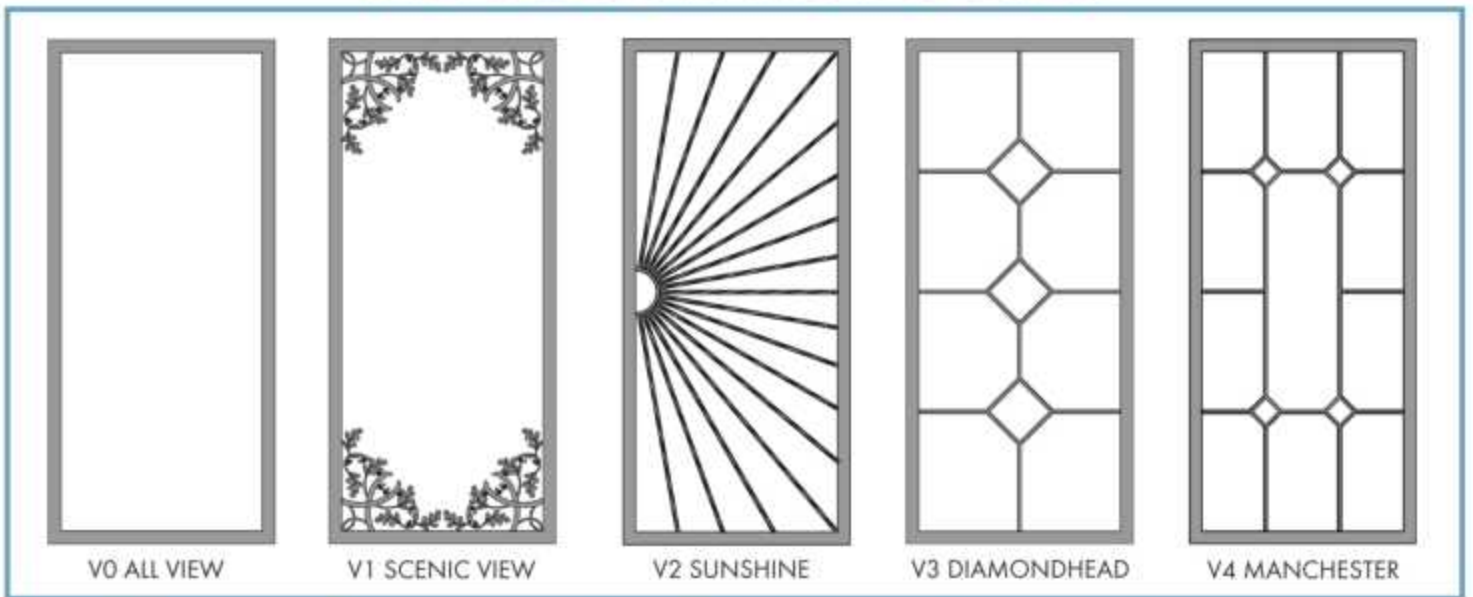
The only thing hidden in these stylish pairings is the value in unprecedented security for your family. Each American Home Steel Security Storm Door is constructed from one-inch steel and features a combination of forged hinge and steel vault pin to virtually eliminate forced entry.

Beauty, style and security. For 30 years we have built our doors and windows with each of these elements in mind.

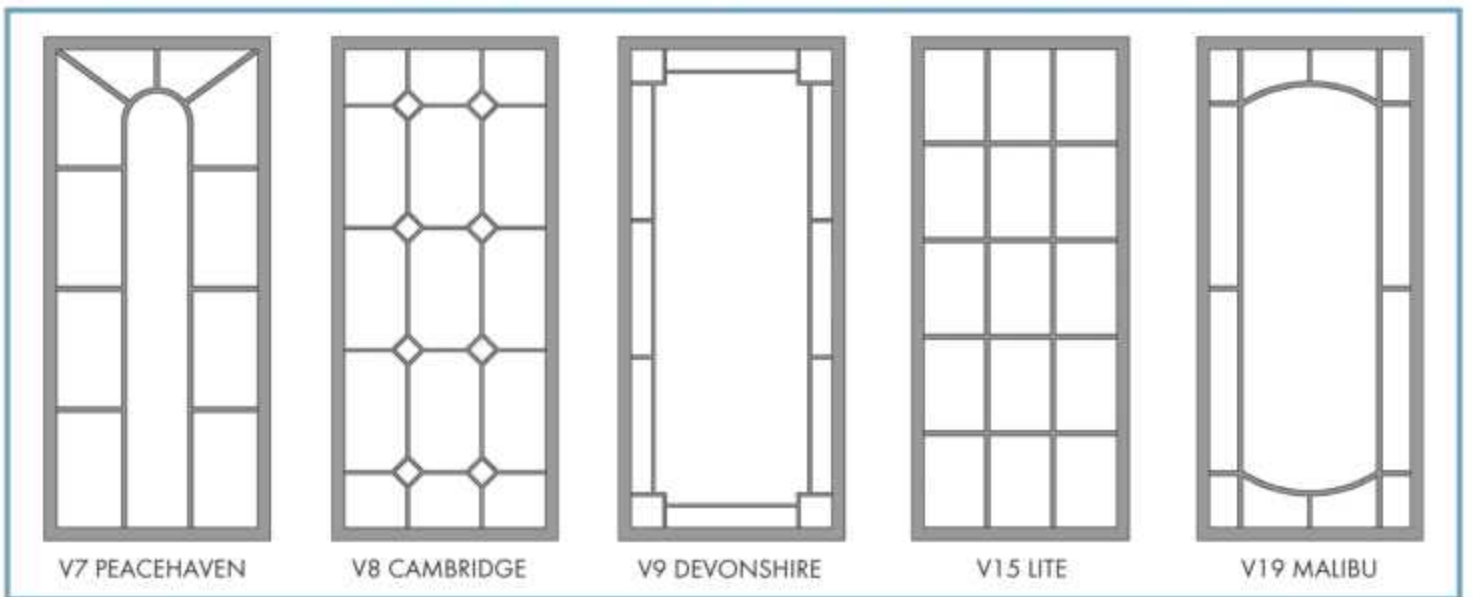


Spoked Wheel (AHSW)
(Shown with HGI SW Entry Door)

THE DECORATOR SERIES



All Decorator Doors are complete with full glass and screen and include brass finish slimline lock (antique brass and brushed aluminum finishes optional).



ALL DOORS PICTURED ARE SCALED 36" X 80". OTHER SIZES WILL ALTER DOOR STYLE'S APPEARANCE.

The Decorator series is a great way to maximize your view and still have the strength and structure of a 16 gauge steel door. With the decorator series you can add new architectural charm to your home or choose a V-O All-View for the absolute maximum amount of glass you can receive on any storm door. Because the Decorator series is constructed from heavy gauge steel tubing it is now possible to create a frame much more narrow than any other door and still provide incredible strength.



Cutaway view of our 16 gauge steel tube frame

Decorator Series doors include a Double Cylinder Brass Slimline Lock



V1 Scenic View pictured with optional sidelites.

NEW DIMENSIONS

Lasercut Steel Security Storm Doors

Make a statement with your doorways while protecting your home and family with these beautiful Steel Security Storm Doors from the leader in home security doors. By combining art-carved metal sheets with heavy-gauge steel tubing, the result is unique beauty, superior insulation and increased security.



FIREBURST



CORINTHIAN



WATERFORD



AVALON



PHOENIX



HARBOR LIGHT



BORDEAUX



OVAL



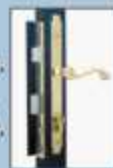
CONTINENTAL



Cutaway of door panel demonstrates 16 gauge steel tube frame welded to 11 gauge lasercut steel decorative panel for a lifetime of security and beauty.



Brass Slimline Lockset features a double cylinder deadbolt. Inside thumb turn optional. Available in Bright Brass standard (Optional: Antique Brass and Brushed Chrome).



All New Dimensions Security Doors (and most other designs shown in this brochure) can be configured for roundtop and many other custom applications.



LIBERTY

THE HGI ADVANTAGE

Features Standard to All Home Guard Security Storm Doors.



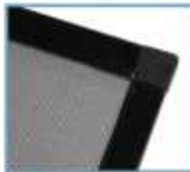
Solid Construction

Cutaway of door panel demonstrates 16 gauge steel tube frame welded to 11 gauge lasercut steel decorative panel for a lifetime of security and beauty.



Tempered Safety Glass

Features powdercoated aluminum frame and bulb seal for airtight weatherproofing.



Fiberglass Mesh Screen

Durable screen for ventilation and protection from unwanted pests.



Door Frame

Heavy gauge metal door frame features high pile weather-stripping for an improved seal and high security.



Steel Vault Pin

Hardened steel vault pin that closes into 16 gauge door frame to virtually eliminate forced entry through hinge side of door.



7" Forged Hinge

Three heavy-duty, powdercoated hinges feature brass knuckles and are non-removeable for added security.



Door Closer

High-strength pneumatic door operator for years of trouble-free operation.



Powdercoat Finish

The ultimate metal coating. All doors have been pre-treated in a five stage wash system and top coated with a high-quality, baked-on, TGIC polyester powdercoat finish.



A Beautiful, Durable Powder Coat Finish is Standard on All Home Guard Steel Security Storm Doors.



POWDERCOAT is the ultimate metal coating. All doors are pre-treated in a five stage wash system and then top coated with a high-quality, baked-on, TGIC polyester powdercoat finish. Pick the color that best suits your home and style.

Security Door Color Options



Colors marked with * can be exactly matched in HGI entry doors, windows and patio doors.

Steel Security Storm Door Collar

HGI's Steel Security Storm Door Collar provides unparalleled security by preventing access to the deadbolt.



- Attaches under deadbolt
- No assembly required
- Fits all residential deadbolts
- Closes against entry door to prevent deadbolt operation
- Great for multi-family
- Fire code compliant
- Allow egress without key

*Note: Color samples will vary from the actual finishes due to the limitations of the printing process. See your sales representative for an actual sample of painted finishes. *Denotes Textured Finish*

SECURITY DOOR OPTIONS & ENHANCEMENTS



Available Break-In Warranty guarantees your protection with a Home Guard Steel Security Storm Door.



Sidelites make a beautiful addition to any door. All sidelites are built with a keyed lock for removal. Optional weatherstripped tempered glass panels available.



Mail and Magazine Slots keep your mail secure and dry. (Available in polished brass, antique brass and satin nickel.)



We are the industry leader in specialized doors including roundtops, cathedral tops, archtops, odd sizes and custom doors.

All doors are available in double door systems. Double doors provide a locking system on primary door and a locking head and footbolt on secondary door.



Specialty locks and finishes enhance both beauty and security of your Steel Security Storm Door.



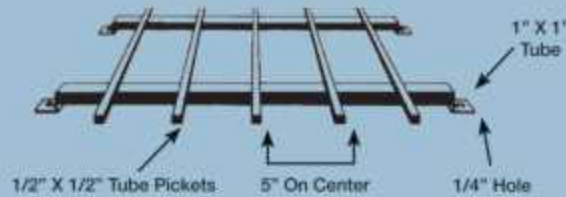
Many styles offer a universal lock prep to match hardware to your HGI steel or fiberglass Entry Door System.





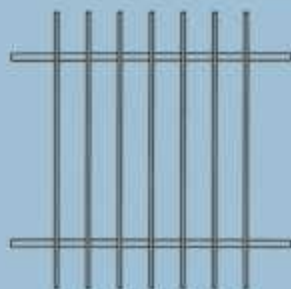
16 GAUGE STEEL WINDOW GUARDS & GATES

HEAVY-DUTY CONSTRUCTION FOR SAFETY & SECURITY

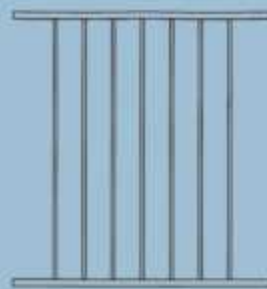


Home Guard steel window guards are constructed using 1/2" square steel tube pickets welded to 1" square steel tube crossbars providing both exceptional strength and security. Pickets are spaced approximately 5" on center. All window guards exceeding 48" in height will have an additional 1" crossbar added to them to provide greater strength and stability to the window guard. All window guards are powder coated to provide a durable and beautiful finish.

HGI offers four types of window guards to cover various applications and preferences:



Open Style



Closed Style



Hinged & Locking



Expandable Gates for Single or Patio Door

DECORATIVE CASTINGS

HGI offers a variety of decorative castings to enhance and personalize your custom window guards.



CR-2 Eldorado



CR-3 Scroll



CR-17 Casmapolitan



CR-18 Twin Heart



Picket Spear



CR-20 Springtime



CR-21 Oak



CR-23 Grape

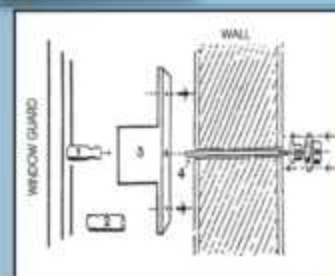


CR-10 Butterfly



Escape Lock On Hinged Window Guard

- Quick and easy installation
- Push button release inside
- One small 5/16" hole through wall
- No assembly required on lock mechanism
- 1 1/2" rod through wall
- Tamperproof
- 2-1/2" between guard and frame





OLD WORLD CRAFTSMANSHIP MEETS MODERN TECHNOLOGY



Beauty and the **BEAST**

This Park Avenue Security Door (G10, Studio Collection) easily supported our 5300 lb. pickup truck, hoisted 40 feet into the air. We then installed it on a home where it operates perfectly to this day.

We manufacture every HGI door one at a time, each with this kind of craftsmanship. We invite you to experience how one performs on your home.



HOME GUARD Industries' modern, 170,000 sq. ft. manufacturing facility is located on 22 acres right in the heart of the small community of Grabill, Indiana. Grabill is a quaint town of 900 residents, supported by antique and custom cabinet shops. The surrounding area has been farmed by generations of Amish families, well known for their detail and craftsmanship. The Grabill location provides HOME GUARD with the perfect atmosphere to produce custom window and door products with uncompromising efficiency, speed and quality.

Authorized Distributor:



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www.home-guard.net

